


7. Tighten:

- Bolts

Tightening steps:

- Temporarily tighten the bolts ① ~ ⑥ in the order shown.

	Bolt (starter motor driven gear) ① ~ ⑥: 19 Nm (1.9 m · kg, 13 ft · lb)
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NOTE: _____

- Clean the threads.
 - Apply LOCTITE® #648.
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