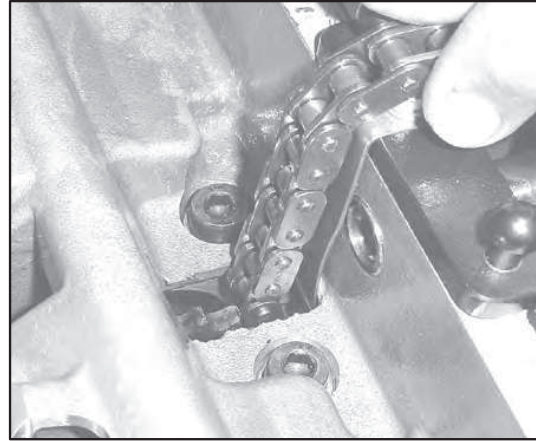


## ENGINE DISASSEMBLY / ASSEMBLY

### Timing Chain Installation

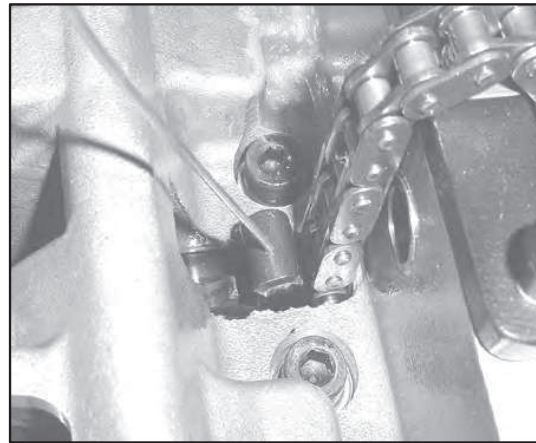
5. Slowly insert the chain into chain gallery. Wiggle the chain slightly until it falls down through the engine and protrudes from the bottom of the cylinder head.

**CAUTION!:** Do not drop the chain into the engine.



6. Insert the stuffer end of the Timing Chain Hook / Stuffer, PN-PW-47108, tool into the chain gallery.

**NOTE:** The stuffer wedge will prevent the chain from catching on the sprocket.



7. Allow three to four chain links to fall past the cylinder head parting line.

**NOTE:** Verify the chain is not caught on the balance shaft sprocket and that the marks on the gears are still in alignment!

